

**THIS PAGE IS INSERTED BY OIPE SCANNING**

**IMAGES WITHIN THIS DOCUMENT ARE BEST AVAILABLE COPY AND CONTAIN DEFECTIVE IMAGES SCANNED FROM ORIGINALS SUBMITTED BY THE APPLICANT.**

**DEFECTIVE IMAGES COULD INCLUDE BUT ARE NOT LIMITED TO:**

**BLACK BORDERS** 

**TEXT CUT OFF AT TOP, BOTTOM OR SIDES**

**FADED TEXT**

**ILLEGIBLE TEXT**

**SKEWED/SLANTED IMAGES**

**COLORED PHOTOS**

**BLACK OR VERY BLACK AND WHITE DARK PHOTOS**

**GRAY SCALE DOCUMENTS**

**IMAGES ARE BEST AVAILABLE COPY.  
RESCANNING DOCUMENTS *WILL NOT*  
CORRECT IMAGES.**

**[57] Abstract**

Method and assembly for forming a paper or board web and a product made using the method. According to the method, the web (11) is made from fibers and then the web (11) is treated with pigment particles. The web is treated with microscopic pigment particles whose average size is so small as to permit the particles to adhere to each other by van der Waals forces. The particles are transferred to the web and adhered thereto advantageously using an ion-blast technique.

(Fig. 1)